FIG. MMX-5

DUAL WELDING STATION FLUX RECOVERY SYSTEM. MM-3000X OR MM-6000X VACUUM WITH 2@ MS-1 OR MS-1-E/P SEPARATORS. (TYPICAL CONFIGURATION)

IMPORTANT NOTES:
1) VACUUM HOSES MUST BE APPROXIMATELY EQUAL LENGTHS. (I.E. 2@ 25 FT.)
2) RECOVERY HOSES MUST BE APPROXIMATELY EQUAL LENGTHS. (I.E. 2@ 15 FT.)

SYSTEM ORDER LIST:
1) MS-3000X OR MM-6000X (VACUUM)
2) MS-1 OR MS-1-E/P (VACUUM)
3) MS-1 OR AUTOMATIC MS-1-E/P (SEPARATOR)
4) MAGSEP-1 (MAGNETIC SEPARATOR)
5) FH1-HF1-1 (FLUX HOSE MOUNTING BRACKET) OR FH1-HF1-1ADJ (ADJUSTABLE FLUX HOSE MOUNTING BRACKET)
6) FP-1 (FLUX PORT)
7) NZ-1 (FLUX PICK-UP NOZELLE)

MIGHTY-MAC VACUUM SELECTION:
USE MM-3000X FOR:
A) 50/60 Hz. POWER INSTALLATIONS
B) SINGLE WIRE WELDING ON EACH HEAD
C) Maximize 1 1/2" VACUUM HOSE PER HEAD IS 30 FT.
D) Maximize 1 1/2" RECOVERY HOSE PER HEAD IS 25 FT.

USE MM-6000X FOR:
A) 50/60 Hz. POWER INSTALLATIONS WITH 2" VACUUM HOSE MAXIMUM 50 FT. PER HEAD
B) 60 Hz. WITH 2" VACUUM HOSE OVER 50 FT. PER HEAD
C) 1 1/2" RECOVERY HOSE OVER 25 FT. PER HEAD
D) TWIN ARC WELDING EACH HEAD (NOT TANDEM)

NOTE:
1) DUAL SYSTEM NOT RECOMMENDED FOR TANDEM OR TRIPLE HEADS. USE ONE MM-3000X OR MM-6000X PER TANDEM APPLICATION
2) MM-1500X NOT RECOMMENDED FOR DUAL STATION.