



"MANUFACTURERS OF THE MOST COMPLETE LINE OF FLUX HANDLING EQUIPMENT IN THE WORLD"

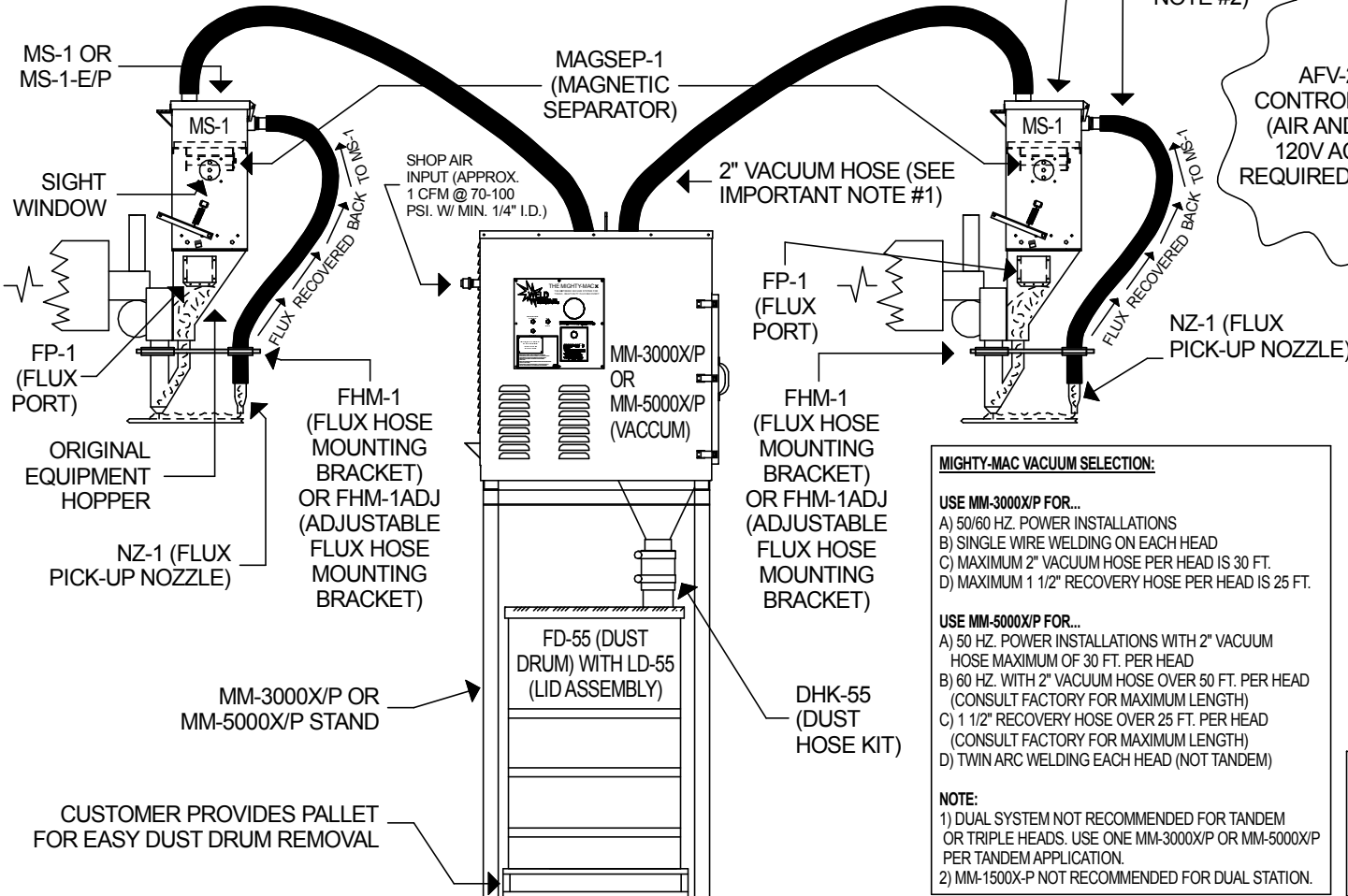
34 FRUIT STREET
SHREWSBURY, MA 01545 (U.S.A.)
TELEPHONE: (508) 842-2224
FAX: (508) 842-3893
WEBSITE:
WWW.WELDENGINEERING.COM
EMAIL:
SALES@WELDENGINEERING.COM

FIG. MMX-6

DUAL WELDING STATION FLUX RECOVERY SYSTEM. MM-3000X/P OR MM-5000X/P VACUUM WITH 2@ MS-1 OR MS-1-E/P SEPARATORS. (TYPICAL CONFIGURATION)

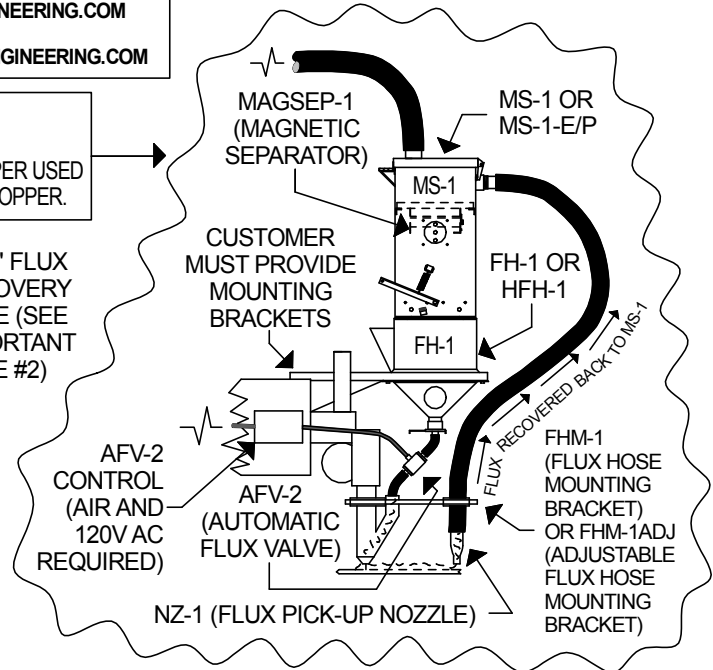
IMPORTANT NOTES:

- #1) VACUUM HOSES MUST BE APPROXIMATELY EQUAL LENGTHS. (I.E. 2 @ 25 FT.)
- #2) RECOVERY HOSES MUST BE APPROXIMATELY EQUAL LENGTHS. (I.E. 2 @ 15 FT.)



ALTERNATE CONFIGURATION:

FH-1 OR HEATED HFH-1 40 LBS. HOPPER USED INSTEAD OF ORIGINAL EQUIPMENT HOPPER.



SYSTEM ORDER LIST:

- 1@ MM-3000X/P OR MM-5000X/P (VACUUM) (220, 380-415, 460, 575 VOLTS/3PH/50 OR 60 HZ.)
- 1@ FD-55 (DUST DRUM) WITH LD-55 (LID ASSEMBLY)
- 1@ MS-1 OR AUTOMATIC MS-1-E/P (SEPARATOR)
- 2@ MAGSEP-1 (MAGNETIC SEPARATOR)
- 2@ FHM-1 OR FHM-1ADJ (HOSE MOUNTING BRACKET)
- 2@ FP-1 (FLUX PORT USED TO ADD NEW FLUX)
- 2@ FH-1 OR HFH-1 (FLUX HOPPER USED IN PLACE OF EXISTING HOPPER)
- 2@ AFV-2 (AUTOMATIC FLUX VALVE AND CONTROL) (ONLY IF USING FH-1 OR HFH-1)
- 2@ NZ-1, NZ-1 BUTT, OR NZ-1 CRN (NOZZLE FOR FLUX PICK-UP)
- 1@ MM-3000X/P OR MM-5000X/P STAND
- 2@ 1 1/2\"/>

MIGHTY-MAC VACUUM SELECTION:

- USE MM-3000X/P FOR...
- A) 50/60 HZ. POWER INSTALLATIONS
 - B) SINGLE WIRE WELDING ON EACH HEAD
 - C) MAXIMUM 2\"/>
- USE MM-5000X/P FOR...
- A) 50 HZ. POWER INSTALLATIONS WITH 2\"/>

NOTE:
1) DUAL SYSTEM NOT RECOMMENDED FOR TANDEM OR TRIPLE HEADS. USE ONE MM-3000X/P OR MM-5000X/P PER TANDEM APPLICATION.
2) MM-1500X-P NOT RECOMMENDED FOR DUAL STATION.

BULLETIN: (PAGE 6) TB-MM708
FILE: 06-MMX~ 2 MS-1 MM-X-P TB-DRT 7-14-2008.CAD
REVISED: 2MS-1P.CAD (12-3-1996 TB-MM294)
WELD ENGINEERING CO., INC.
DRT 5-4-2011