



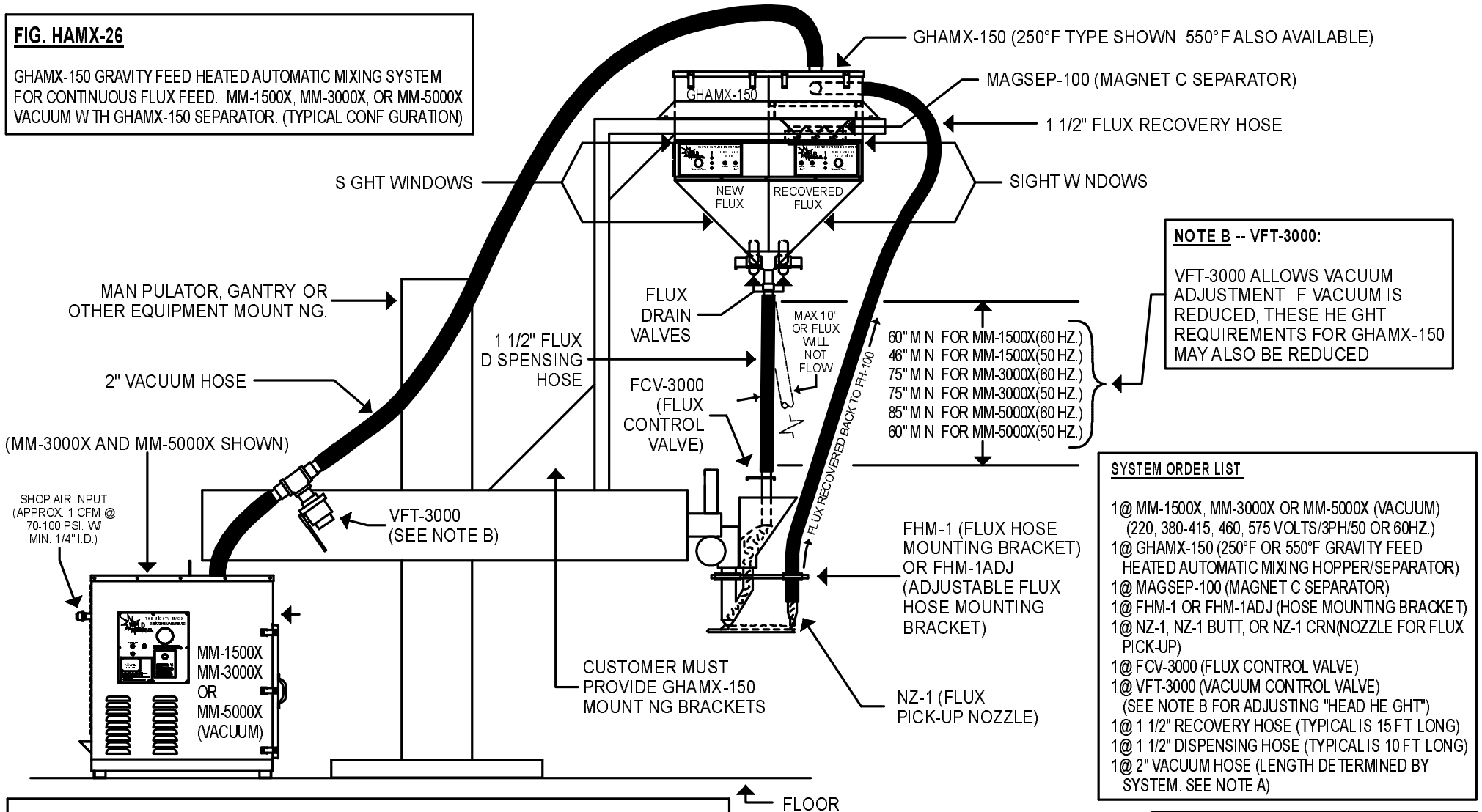
"MANUFACTURERS OF THE MOST COMPLETE LINE OF FLUX HANDLING EQUIPMENT IN THE WORLD"

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## FIGURE HAMX-26

**FIG. HAMX-26**

GHAMX-150 GRAVITY FEED HEATED AUTOMATIC MIXING SYSTEM FOR CONTINUOUS FLUX FEED. MM-1500X, MM-3000X, OR MM-5000X VACUUM WITH GHAMX-150 SEPARATOR. (TYPICAL CONFIGURATION)



**NOTE B -- VFT-3000:**

VFT-3000 ALLOWS VACUUM ADJUSTMENT. IF VACUUM IS REDUCED, THESE HEIGHT REQUIREMENTS FOR GHAMX-150 MAY ALSO BE REDUCED.

**SYSTEM ORDER LIST:**

- 1@ MM-1500X, MM-3000X OR MM-5000X (VACUUM) (220, 380-415, 460, 575 VOLTS/3PH/50 OR 60HZ.)
- 1@ GHAMX-150 (250°F OR 550°F GRAVITY FEED HEATED AUTOMATIC MIXING HOPPER/SEPARATOR)
- 1@ MAGSEP-100 (MAGNETIC SEPARATOR)
- 1@ FHM-1 OR FHM-1ADJ (HOSE MOUNTING BRACKET)
- 1@ NZ-1, NZ-1 BUTT, OR NZ-1 CRN (NOZZLE FOR FLUX PICK-UP)
- 1@ FCV-3000 (FLUX CONTROL VALVE)
- 1@ VFT-3000 (VACUUM CONTROL VALVE) (SEE NOTE B FOR ADJUSTING "HEAD HEIGHT")
- 1@ 1 1/2" RECOVERY HOSE (TYPICAL IS 15 FT. LONG)
- 1@ 1 1/2" DISPENSING HOSE (TYPICAL IS 10 FT. LONG)
- 1@ 2" VACUUM HOSE (LENGTH DETERMINED BY SYSTEM. SEE NOTE A)

**NOTE A: MIGHTY-MACX VACUUM SELECTION**

MM-1500X FOR SINGLE AND TWIN WIRE, WITH 2" VACUUM HOSE UP TO 35 FT.  
MM-3000X FOR SINGLE, TWIN AND TANDEM WIRE, WITH 2" VACUUM HOSE UP TO 50 FT.  
MM-5000X FOR SINGLE, TWIN AND TANDEM WIRE, WITH 2" VACUUM HOSE UP TO 100 FT.

BULLETIN: (PAGE 26) TB-MM708  
FILE: 26-HAMX~ GHAMX-150 TB-DRT 7-22-2008.CAD  
REVISED: MMGHAMX.CAD (12-3-1996 TB-MM294)  
WELD ENGINEERING CO., INC  
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