

THE PRESSURE FEED AND RECOV-ERY EQUIPMENT SERIES CREATES UNIQUE VERSATILITY FOR MANY SUB ARC WELDING APPLICATIONS.

CATALOG WE-PFR-3000-050316 FILE PFR-3000-050316.pmd

{ PFR-3000 & HPFR-3000

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THE COMBINATION FLUX PRESSURE FEED AND RECOVERY EQUIPMENT SERIES PRESSURE FEEDS FLUX TO THE WELDING EQUIPMENT AND RECOVERS FLUX TO BE FED BACK INTO THE FEED TANK.

PFR-3000-300 WITH SENSOR



IMPORTANT STANDARD FEATURES:

- Stores recovered flux in 200lb., 300lb., or larger hopper.
- Stores and pressure feeds new or recovered flux using a 100lb., 300lb., or larger pressure feed tank.
- Separates out slag, fines, and magnetic particles (when the optional MAGSEP-100 magnetic separator is installed).
- Allows direct transfer from upper hopper/separator to the pressure feed tank via valve or the optional FTV-3000 automatic valve.
- Pressure feed tank feeds flux via hose to welding equipment.
- Feeds and recovers from a distance using hoses, allowing the welding equipment free of any additional clearance.

HPFR-3000-300 WITH FTV-3000

FTV-3000

Auto

Valve

Manual

Valve

HPFR-3000

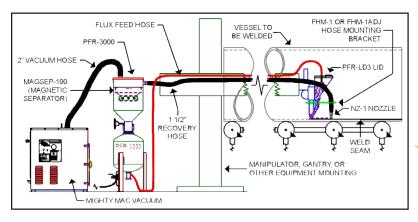
WITH SENSOR

- The heated HPFR series (shown right) heats flux to 250°F (121°C). Tank is encased in insulated cabinet for safety.
- MAGSEP-100 magnetic separator filters out magnetic particles.
- FTV-3000 auto valve automatically transfers flux from hopper to tank (shown far right).

OPTIONAL FEATURES:

• Low level sensor alerts when flux is low.

Other accessories and equipment (shown below) include a Mighty-Mac vacuum, 2" vacuum hose, flux feed hose (in $\frac{1}{2}$ ", $\frac{3}{4}$ ", 1", and 1 $\frac{1}{4}$ " I.D.), 1 $\frac{1}{2}$ " recovery hose, FHM-1 or FHM-1ADJ flux hose mounting bracket, PFR-LD-3 lid to pressure feed to welding hopper, and NZ-1 flux pick-up nozzle.



SPECIFICATIONS:

- Input Air: Clean and dry at 70-100psi.
- Dimensions: 63.8"(162cm)H X 18.3"(47cm)W X 18.7"(48cm)D for standard PFR-3000. Larger or heated unit dimensions vary.
- Weight: 195lb. (89Kg) for standard PFR-3000. Larger or heated unit weights vary.

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