

# INTRODUCING THE...

(P\_4)

Vertical

Dust Bag

Optional FF-3 Flux Feed Pipe

#### CATALOG WE-XP-4T-11032011 FILE XP-4T-11032011.pmd

RECYCLES FLUX <u>DUST</u>. DOES NOT REQUIRE

ANY EMPTYING OF THE

XP-4T

Mounted on

Customer's Flux Hopper

High Efficiency Air Pump

Standard

1½" Flux

Standard NZ-1 Nozzle

**Recovery Hose** 

Optional FHM-1ADJ or FHM-1

Hose Mounting Brackets

Easily Mounts

To Existing

Flux Hopper

Input Air



**DUST BAG.** 

### **IMPORTANT FEATURES:**

- Lightweight and compact.
- Continuously feeds recovered flux to weld nozzle **without** need of any transfer valve.
- Slag is automatically removed from recovered flux.
- No moving parts in air pump. Very efficient air pump produces higher vacuum and uses less air and is much quieter than most competitive models.
- Vertical dust bag allows flux dust to be recycled back into the system.
- Optional PT-"x"00 series flux pressure feed tanks and optional FF-3 flux feed pipe enables a continuous flux supply equal to the size of the feed tank. (i.e., PT-100, PT-300, PT-600, or larger)

## OPTIONAL ACCESSORIES:

- Hose mounting brackets; FHM-1ADJ (linear and angular adjustment), FHM-1 (linear adjustment only).
- Flux pickup nozzles; NZ-1 CRN corner nozzle, NZ-1 BUTT butt weld nozzle, NZ-1-4, 4" wide nozzle.
- AV-4 electric air valve.
- PT-"x"00 series pressure feed tank. Available in 100Lb. (45Kg) (PT-100), 300Lb. (136Kg) (PT-300), 600Lb. (272Kg) (PT-600) or larger.

Optional Flux Feed Hose

Optional PT-100, 100lbs (45 Kg) feed tank. Also available in larger sizes (300 lbs (136 Kg), 600 lbs (272 Kg), or larger) and with optional low level sensor (loud alarm sounds and light flashes when flux is low).

- FF-3 flux feed pipe. Automatically keeps hopper full of flux.
  Specify ½", ¾", or 1" flux feed hose (need PT-"x"00 series feed tank).
- Flux feed hose. Available in 1/2", 3/4", 1", and 11/4" I.D. hose.
- FH-1 or Heated HFH-1 Flux Hopper holds approximately 30Lb. of flux.

### **SPECIFICATIONS FOR XP-4T:**

- Weight (empty): Approximately 16Lb. (7.3Kg)
- Dimensions: Approximately 12" (30.5cm) H x 21.2" (71.6cm) W x 8.5" (21.6cm) D
- Input Power: <u>Clean</u>, <u>dry</u>, compressed air: 70-100 psi (5-7 bar), 8 cfm (226 L/min.) No electric input required.
- Complete with 11/2" I.D. 4ft. (1.21m) flux recovery hose, NZ-1 nozzle... ready for installation!

# FOR ORDERING INFORMATION PLEASE CONTACT:



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